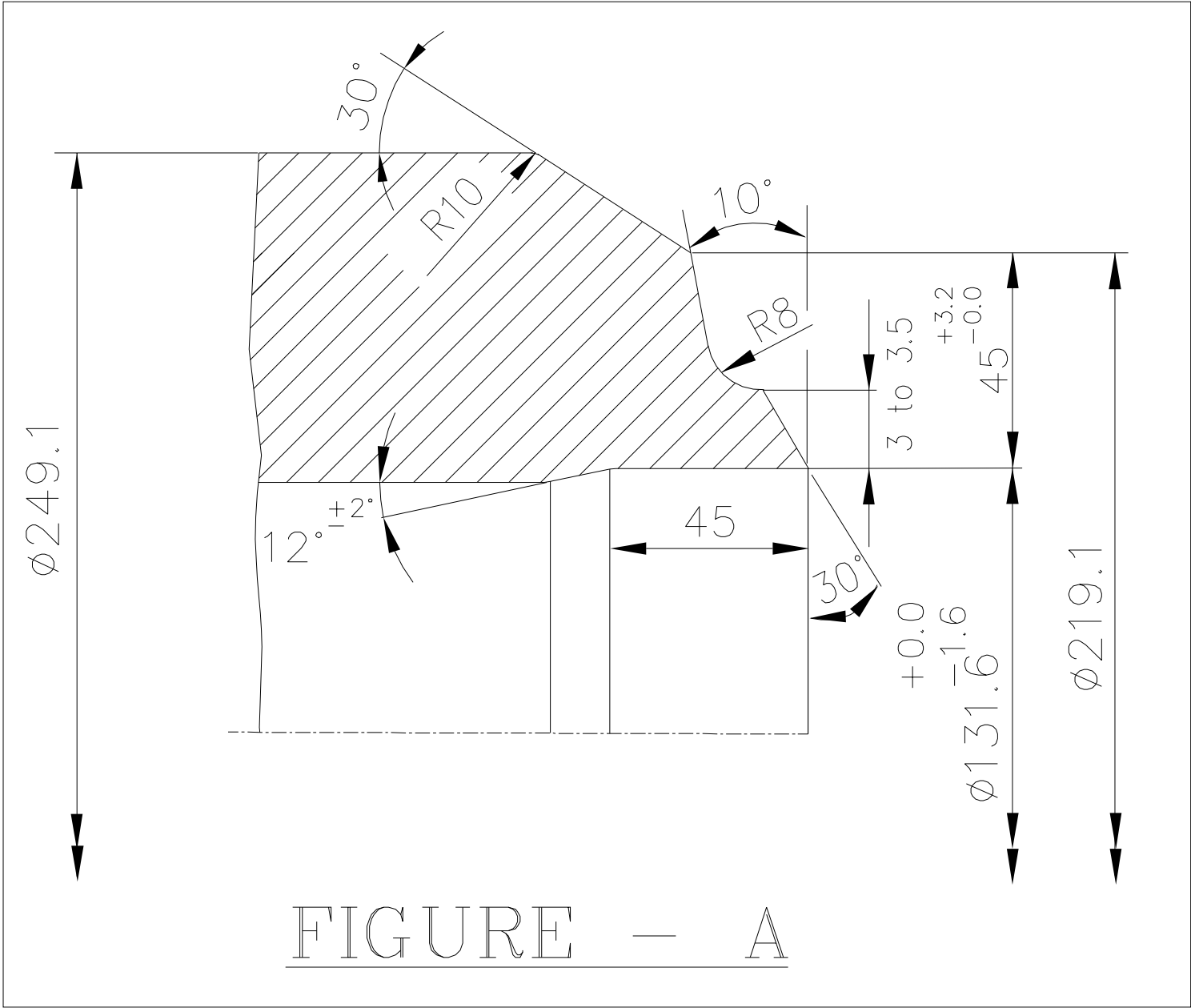
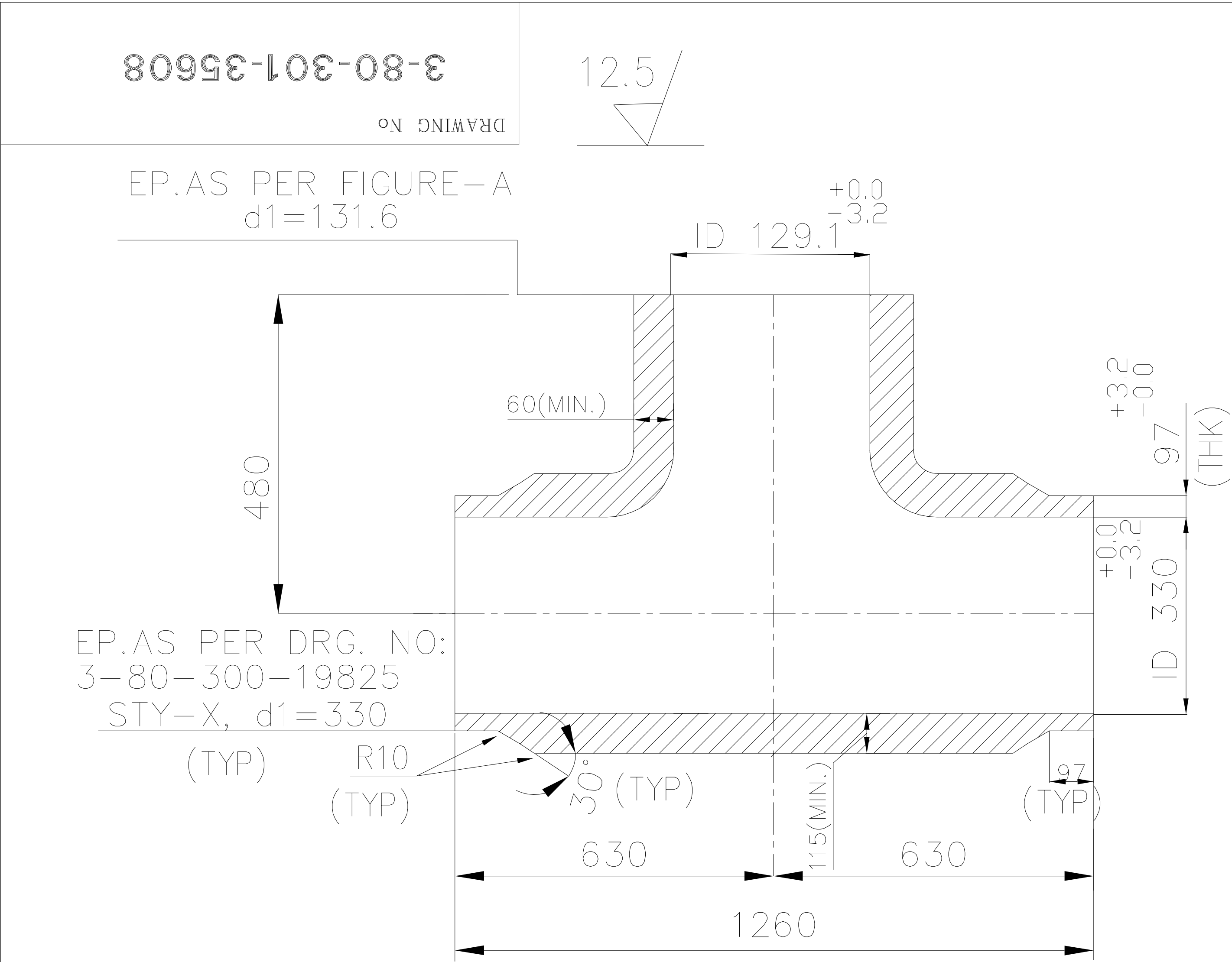


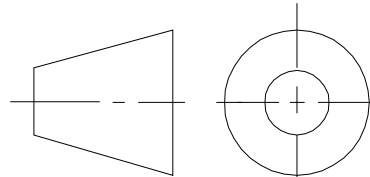
CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY



REV	DATE	ALTD :	REV	DATE	ALTD :
02		APPD :	01		APPD :

NOTES :-

01. DESIGN PRESSURE : 294.8 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 601° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

01	BW UNEQUAL TEE ID330X97/OD219.1X45	3-80-301-35608		92 505 191 0000 SA 182 F91	A	1627,522 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME S ARUNSHARMA	SIGN	DATE 12.04.19	NO OF ITEMS
			CHD	P SURESH		12.04.19	
			APPD	SARAVANAN C		12.04.19	
DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg).	BHEL PO REF.NO:		ITEM No.
CODE	C/M/F						
TITLE BW UNEQUAL TEE (ID330X97/OD219.1X45-SA182F91)				CARD CODE U 01	DRAWING No. 3-80-301-35608		REV 00